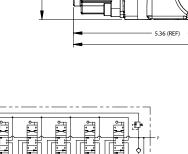


INSTALL HIGH PRESSURE CARRYOVER PLUG FOR POWER BEYOND OPERATION. CONNECT "C" PORT TO DOWNSTREAM FUNCTION.

INSTALL HIGH PRESSURE CARRYOVER PLUG AND STEEL PORT PLUG IN "C" PORT FOR CLOSED CENTER OPERATION



2.09 (REF)

SIDE INLET PORT

- 7.67 (REF)



3.37 (REF)



HIGH PRESSURE CARRY-OVER PLUG

- FIVE SPOOL VALVE ASSY, 4-WAY 3-POSITION CYLINDER SPOOLS, SPRING CENTER ACTION.
 (POWER BEYOND AND CLOSED CENTER CONVERTIBLE)
- 2. MAX OPERATING PRESSURE: 3500 PSI RELIEF PRESSURE SETTING: 2500 PSI @ 6 GPM FLOW (ADJUSTMENT RANGE: 2000-3500 PSI) MAX TANK PRESSURE: 500 PSI
- NOMINAL FLOW RATING: 8 GPM MAX OPERATING TEMPERATURE: 180°F.
- 3. PORT SIZE (INLET/OUTLET, WORK PORTS, POWER BEYOND): #8 SAE/ORB (3/4-16UNF-2B)
- 4. TOP INLET PORT, TOP OUTLET PORT AND POWER BEYOND PORT ARE TO BE SEALED WITH STEEL PLUGS.
- 6. VALVE SHIPPED IN OPEN CENTER CONFIGURATION (HIGH PRESSURE CARRY-OVER PLUG IS TO BE SHIPPED UNINSTALLED).
- 7. HANDLE KITS ARE TO BE SHIPPED UNATTACHED.

 8. FILTRATION RECOMMENDATIONS: ISO 4406 19/17/14
- 8. NOTE: TORQUE ON CAPSCREWS HOLDING ON GFN HANDLE HOUSINGS AND GFN END CAPS TO BE 10-12 IN-LBS.