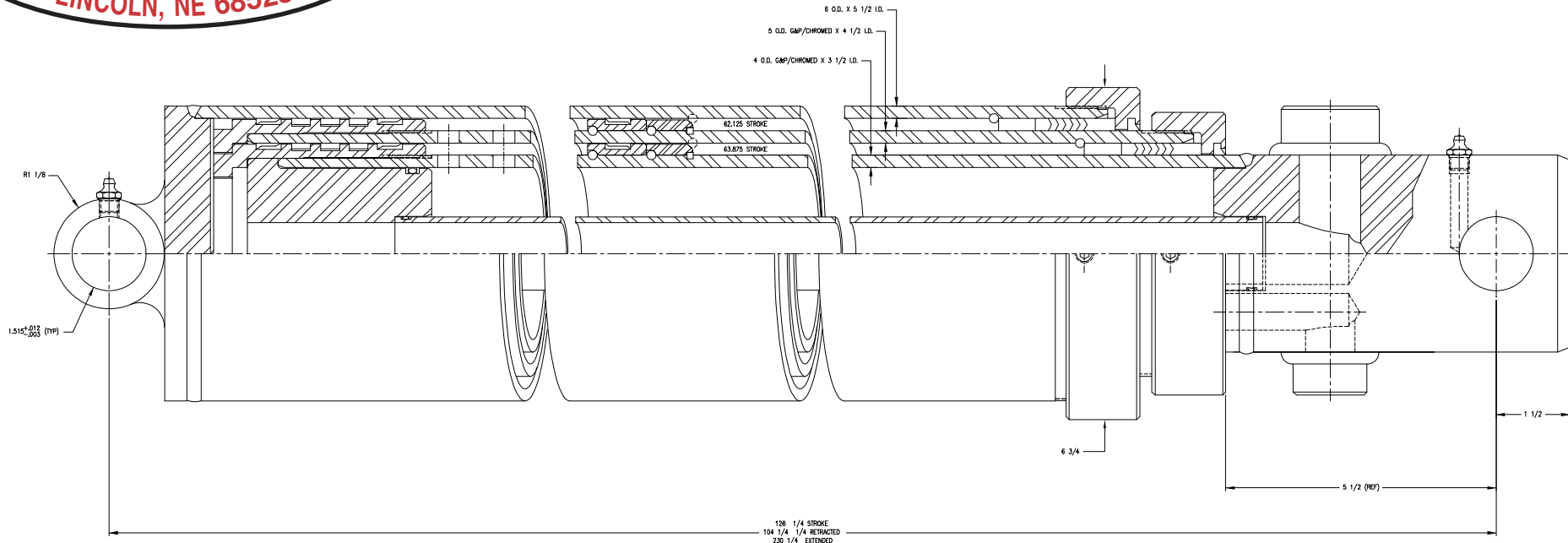
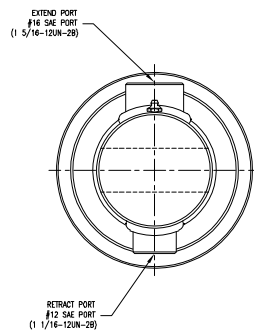
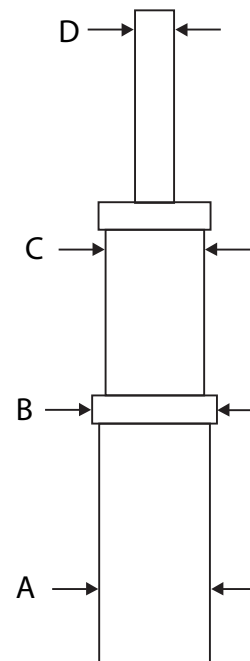


BUTT END VIEW  
HALF SCALE



ROD END VIEW  
HALF SCALE



|                            |         |         |
|----------------------------|---------|---------|
| (D) 2nd Stage O.D.         | 4"      | Stage 2 |
| 2nd Stage Stroke           | 63-7/8" |         |
| 2nd Stage Tubing Thickness | 1/4"    |         |

|                            |         |         |
|----------------------------|---------|---------|
| (C) 1st Stage O.D.         | 5"      | Stage 1 |
| 1st Stage Stroke           | 62-1/8" |         |
| 1st Stage Tubing Thickness | 1/4"    |         |

|                              |        |      |
|------------------------------|--------|------|
| (B) Largest Packing Nut O.D. | 6-3/4" | Main |
| Main Cylinder Bore           | 5-1/2" |      |
| (A) Main Cylinder O.D.       | 6"     |      |
| Tubing Thickness             | 1/4"   |      |